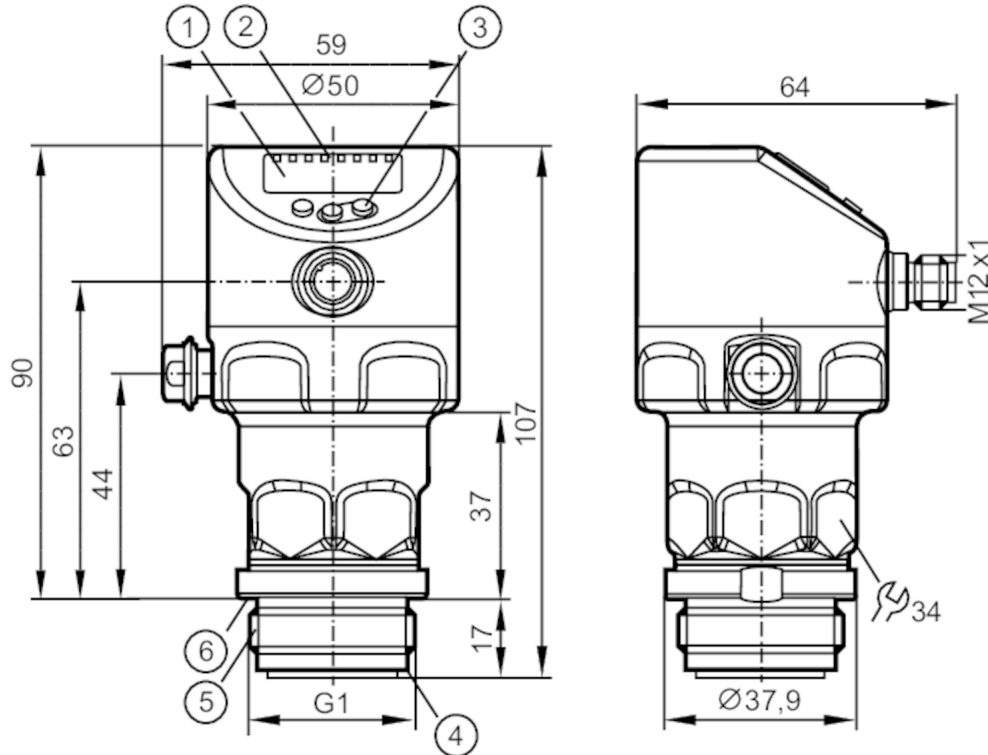




Flush pressure sensor with display

PI-004-REA01-MFRKG/US/ /P



- 1 alphanumeric display 4-digit
- 2 status LEDs
- 3 programming button
- 4 groove for sealing ring
- 5 external thread G1 Aseptoflex Vario
- 6 groove with sealing ring (DIN 3869-33)



ACS

**CRN**

EC



004 E

HEDG Certified

FCM CN FCM JP



Reg31 TSDP/TÜV 

Product characteristics

Number of inputs and outputs	Number of digital outputs: 2; Number of analogue outputs: 1		
Measuring range	-1...4 bar	-14.5...58 psi	-100...400 kPa
Process connection	threaded connection G 1 external thread with Aseptoflex Vario sealing contour		
Note	G1 Gewinde nach ISO 228. Alternativ dichtend über rückwärtige Dichtkontur mit Dichtung in Anlehnung an DIN EN ISO 1179-2.		

Application

Special feature	Gold-plated contacts		
Application	flush mountable for the food and beverage industry		
Media	viscous media and liquids with suspended particles; liquids and gases		
Medium temperature [°C]	-25...150		
Min. burst pressure	100 bar	1450 psi	10000 kPa
Pressure rating	30 bar	435 psi	3000 kPa
Vacuum resistance	-1000 mbar	-0.1 MPa	
Type of pressure	relative pressure; vacuum		
No dead space	yes		



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MAWP for applications according to CRN		[bar]	4	
Electrical data				
Min. insulation resistance		[MΩ]	100; (500 V DC)	
Protection class			III	
Reverse polarity protection			yes	
Integrated watchdog			yes	
2-wire				
Operating voltage		[V]	20...30 DC	
Current consumption		[mA]	3.5...21.5	
Power-on delay time		[s]	< 1	
3-wire				
Operating voltage		[V]	18...30 DC	
Current consumption		[mA]	5...45; (430 bei max. Laststrom)	
Power-on delay time		[s]	< 0.5	
Inputs / outputs				
Number of inputs and outputs			Number of digital outputs: 2; Number of analogue outputs: 1	
Outputs				
Total number of outputs			2	
Output signal			switching signal; analogue signal; IO-Link	
Electrical design			PNP/NPN	
Number of digital outputs			2	
Output function			normally open / normally closed; (parameterisable)	
Number of analogue outputs			1	
Analogue current output		[mA]	4...20, invertible; (scalable)	
Short-circuit protection			yes	
Type of short-circuit protection			pulsed	
Overload protection			yes	
2-wire				
Max. load		[Ω]	300	
3-wire				
Max. voltage drop switching output DC		[V]	2	
Permanent current rating of switching output DC		[mA]	100	
Switching frequency DC		[Hz]	125	
Max. load		[Ω]	(Ub - 10 V) / 21,5 mA; 650 Ω (Ub = 24 V)	
Measuring/setting range				
Measuring range		-1...4 bar	-14.5...58 psi	-100...400 kPa
Set point SP		-0.994...4 bar	-14.4...58 psi	-99.4...400 kPa
Reset point rP		-1...3.994 bar	-14.5...57.9 psi	-100...399.4 kPa
Analogue start point		-1...3.2 bar	-14.5...46.4 psi	-100...320 kPa
Analogue end point		0.2...4 bar	-2.9...58 psi	-20...400 kPa



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Min. difference between SP and rP	0.006 bar	0.1 psi	0.6 kPa
In steps of	0.001 bar	0.1 psi	0.1 kPa
Factory setting		SP1 = 1.00 bar	rP1 = 0.92 bar
		SP2 = 3.00 bar	rP2 = 2.92 bar
		ASP = 0.00 bar	AEP = 4.00 bar
		dAP = 2.00 s	dAA = 2.00 s

Temperature monitoring		
Measuring range	-25...150 °C	-13...302 °F

Accuracy / deviations

Switch point accuracy [% of the span]	< ± 0,2; (DIN EN IEC 62828-1; Turn down 1:1)	
Repeatability [% of the span]	< ± 0,1; (with temperature fluctuations < 10 K; Turn down 1:1)	
Characteristics deviation [% of the span]	< ± 0,2; (DIN IEC EN 62828-1 incl. zero point and span error, non-linearity, hysteresis; Turn down 1:1)	
Linearity deviation [% of the span]	< ± 0,15; (Turn down 1:1)	
Zero-point stabilisation [% of the span]	IO-Link, analogue output	0,15; (see operating instructions zero-point behaviour)
	display, switching output	0,2
Hysteresis deviation [% of the span]	< ± 0,15; (Turn down 1:1)	
Long-term stability [% of the span]	< ± 0,1; (Turn down 1:1; per year)	
Total deviation over temperature range	Temperature range	total deviation
	-25...15 °C	Characteristics deviation ± 0,05 % of the span / 10 K
	15...80 °C	Characteristics deviation
	80...150 °C	Characteristics deviation ± 0,1 % of the span / 10 K
Notes on the accuracy / deviation	for further details see section Diagrams and graphs	

Temperature monitoring		
Accuracy [K]	± 2,5+ (0,08 x (Umgebungstemperatur - Mediumtemperatur))	
Repeatability [K]	± 0,2	
Resolution [K]	0.2	

Response times

Damping process value dAP [s]	0...99.99
Damping for the analogue output dAA [s]	0...99.99

2-wire	
Step response time analogue output [ms]	30

3-wire	
Min. response time of switching output (dAP) [ms]	3
Step response time analogue output [ms]	7



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Temperature monitoring		
Dynamic response T05 / T09	[s]	< 45 / < 200; (DIN EN 60751 water ; > 0,9 m/s)
Interfaces		
Communication interface	IO-Link	
Transmission type	COM2 (38,4 kBaud)	
IO-Link revision	1.1	
SDCI standard	IEC 61131-9	
Profiles	Common - I&D	Identification and Diagnosis
	Function	Measurement data, high resolution
SIO mode	yes	
Required master port type	A	
Min. process cycle time	[ms]	5.6
IO-Link resolution pressure	[bar]	0.0002
IO-Link resolution temperature	[K]	0.2
IO-Link process data (cyclical)	function	bit length
	pressure	32
	temperature	32
	device status	4
	binary switching information	2
IO-Link functions (acyclical)	application specific tag; internal temperature; operating hours counter; switching cycles counter; Pressure peak counter; measuring cell diagnosis	
Supported DeviceIDs	Type of operation	DeviceID
	default	1155
Operating conditions		
Ambient temperature	[°C]	-25...80
Storage temperature	[°C]	-40...100
Protection	IP 67; IP 68; IP 69K	
Tests / approvals		
EMC	DIN EN 61326-1	
Shock resistance	DIN EN 60068-2-27	50 g (11 ms)
Vibration resistance	DIN EN 60068-2-6	20 g (10...2000 Hz)
MTTF	[years]	214
UL approval	UL approval no.	J048
	File number UL	E174189
Mechanical data		
Weight	[g]	359.9
Housing	cylindrical	
Dimensions	[mm]	Ø 50 / L = 107
Materials	Housing: stainless steel (316L/1.4404); pushbuttons: PBT; sealings: FKM; M12 connector: PEI; Display: PFA; ventilation diaphragm: PTFE	
Materials (wetted parts)	measuring cell: ceramics (99.9 % Al2O3); Process connection: stainless steel (316L/1.4435) surface characteristics: Ra < 0,4 µm / Rz = 4 µm; Sealing: PTFE	
Min. pressure cycles	100 million	
Tightening torque	[Nm]	35
Process connection	threaded connection G 1 external thread with Aseptoflex Vario sealing contour	

PI1705



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Displays / operating elements		
Display	Display unit	LED, green
	switching status	LED, yellow
	function display	alphanumeric display, 4-digit
	measured values	alphanumeric display, 4-digit
Display unit	bar; psi; kPa	

Remarks	
Pack quantity	1 pcs.

Electrical connection	
Connector: 1 x M12; coding: A; Contacts: 4, gold-plated	

Connection	

2-wire			
1	L+		
2	OUT	AO	

3-wire			
1	L+		
2	OUT	DO2 (NO/NC), AO	
3	L-		
4	MP	DO1 (NO/NC), IO-Link	

parameter setting			
1	L+		
3	L-		
4	MP	IO-Link	

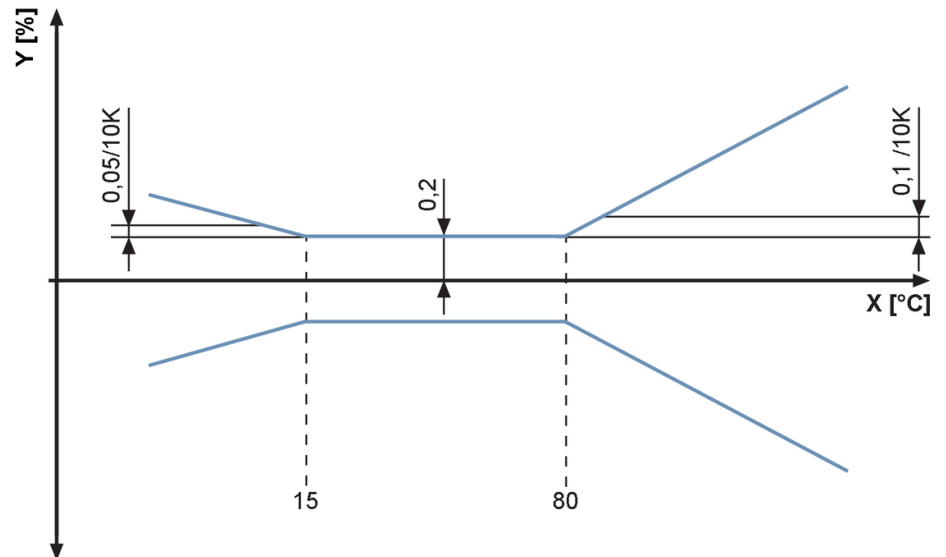


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Diagrams and graphs

ambient temperature influence on the accuracy



X temperature
Y total deviation